**2024**

**SKILLS AUTO BODY REPAIR**

**PLASTIC COMPOSITE REPAIR**

**Task Sheet Project “E”**

**READ ALL INSTRUCTIONS BEFORE BEGINNING**

**Duration: 1.5 hours**

This section on composite repair will have a 1.5-hour time limit in which the competitor will plan and carry out a two-sided TPO/PP bumper repair.

### TPO/PP Repair

Each competitor will be provided with a section of a TPO/PP bumper with puncture damage.

The cut will be towards the center of the test piece. Competitors must perform a two-sided bonded repair using their choice of the products provided. Once the inside repair is completed the competitor must perform a cosmetic repair on the outside of the test piece.

To complete the task, the competitor must have the front side of the repair piece ready for primer.

**Indicate to exam marker when you have finished your project**