

Contest Description Edmonton Expo Centre, Edmonton May 7 & May 8, 2025

EVENT: Auto Body Repair	LEVEL: Post-Secondary
COMPETITION START TIMES:	LOCATION:
May 7: Orientation 7:30am - 8:30am Competition 8:30am - 3:30pm May 8: Orientation 8:00am - 8:30am Competition 8:30am - 3:30pm	Hall C, Edmonton Expo Centre, Edmonton
DURATION: 12 hrs. (Two Days)	
WORLDSKILLS TRADE #: 13	

Please Note: This document is subject to change as competition information is updated. Competitors are responsible for staying up to date with the most recent information. Check the footer for last updated date. Changes will be highlighted in yellow.

CONTEST INTRODUCTION

The purpose of the Auto Body Repair competition is to evaluate each competitor's competency to organize and execute a given number of work assignments accurately and safely in the field of Auto Body Repair and to recognize outstanding competitors for excellence and professionalism.

SKILLS AND KNOWLEDGE TO BE TESTED:

Competitors should possess the skills to be able to:

- Measure, cut, fit, and weld metal component assemblies using GMAW equipment and spot welders
- Interpret vehicle dimensions, specifications, and accurately measure given points on a vehicle
- Metal shape and finish a panel with the use of a hammer, dolly, file, and the use of plastic filler
- Perform structural adhesive repairs on plastic components
- Aluminum welding techniques
- Aluminum dent repair





PROJECT DESCRIPTION

Competitors will be asked to perform the following projects:

- Rocker panel sectioning and welding (3hrs)
- Dimensional assessment on a vehicle (1.5hrs)
- Structural composite repair (1.5hrs)
- Metal repair working with dolly, pick, file, and the use of plastic filler (3hrs)
- Aluminum welding project (1.5hrs)
- Aluminum dent repair (1.5hrs)

Please note: Posted projects may be subject to change up to 30% at the time of the competition.

EQUIPMENT & MATERIALS

Equipment and Materials Competitors Must Supply:

All personal Auto Body Repair Technicians tools and safety equipment, including:

CSA Approved Steel Toed Footwear	CSA Approved Safety Glasses	Safety Face Shield		
Coveralls (one piece – cotton)	Mechanics Gloves	Welding Helmet and Leather		
Non-Disposable		MIG Welding Gloves		
Charcoal respirator / P-100 HEPA	Straight Edge and	Grinder (air or electric)		
cartridge or disposable	Felt Marker Pencil			
(MUST fit under welding helmet)				
Pistol Grip Sander	Die Grinder	Pistol Grip Grinder		
Reciprocating Saw (optional)	Cut-Off Tool – WITH GUARD	Cold Chisels/Seam Splitter		
Random Orbit Sander	Drill – air <u>or</u> electric <u>or</u> cordless	Dollies (all purpose and flat)		
Belt Sander (optional)	Body Filler Mixing Board	Body Filler Spreaders		
Ball Peen Hammer (optional)	Body Hammers	Metric Tape Measure		
	(Cross Peen and Pick)			
Center Punch (optional)	Assortment of Vise Grips	Body File (Vixen)		
Sanding Blocks	Hacksaw and blade	Long Board Sander		
Side Cutters or MIG Welding Pliers	Pliers and Needle Nose Pliers	Utility Knife and Blades		
Various Metal Hand Files (Optional)	Spot Weld Drill (Optional)	Drill Bits		
Metal Hole Punch (Optional)				
IMPORTANT:				
M-STYLE AIR FITTINGS WILL BE USED				
IF YOU DO NOT HAVE M-STYLE FITTINGS YOU NEED TO BRING A FEMALE AIR COUPLER END TO				
MATCH YOUR AIR TOOLS				
NO HOMEMADE OR ALTERED TOOLS OF ANY KIND PERMITTED				





Equipment and Materials Supplied by the Committee:

220 Amp 110V Power Supply	Compressed Air	Steel MIG, Aluminum MIG and
		Resistance Spot Welding Equipment
Air Control Equipment	All Repair Material	Stainless Steel Brush
	Associated with the Project(s)	
Worktable	Vice	Heat Gun
Measuring Tram Gauge	Smoke and Vapor Ventilation	Aluminum Repair Dent Station
Trouble Light		

JUDGING CRITERIA

Metal sectioning and welding skills, plastic repair skills, measuring and accuracy, metal repair techniques and aluminum welding skills.

- Rocker Panel Sectioning & Welding- 300 Points
- Metal Repair- 300 Points
- Aluminum Dent Repair- 100 Points
- Vehicle Measuring- 100 Points
- Plastic Repair- 100 Points
- Aluminum Welding Project- 100 Points

Total Points: 1000

TIE BREAKING PROCESS

All events within the competition will be timed. In the event of a tie, the total amount time taken for the entire competition by the tying competitors will be factored into the scoring process.

CLOTHING REQUIREMENT

Appropriate work clothing must be worn to compete. All clothing must be neat and clean and free of rips and tears. Casual wear such as shorts and open toed shoes/sandals will not be permitted. No loose-fitting clothes or jewelry.

SAFETY

The health, safety and welfare of all individuals involved with Skills Canada Alberta are of vital importance. Safety is a condition of participation with Skills Canada Alberta and shall not be sacrificed for the sake of expediency. At the discretion of the judges and technical committees, any competitor can be denied the right to participate should they not have the required proper safety equipment and/or act in an unsafe manner that can cause harm to themselves or others.





ADDITIONAL INFORMATION

Skills Canada Alberta Regional and Provincial Rules and Regulations

Regional and Provincial Rules and Regulations

Test Project change at the Competition

Where a Test Project has been circulated to competitors in advance, the PTC can change the project up to a maximum of 30% of the work content for the competition.

Lunch

Lunch for competitors will be provided by Skills Canada Alberta.

Parking & Venue Maps

Parking is FREE for all attendees. Attendees **MUST** register for FREE parking by clicking the below link. Attendees can pre-register their vehicle at anytime prior to the PSCC or register onsite at the PSCC. <u>https://www.offstreet.io/location/81V8R1Z6</u> <u>http://edmontonexpocentre.com/attend/parking/</u>

Opening Ceremonies / Competitor Registration

Opening Ceremonies for the PSCC will take place on Tuesday May 6, 2025, at 6:00 pm in Hall D of the Edmonton EXPO Centre. Admission is free, and everyone is welcome to attend. It is important to note that competitor registration will open immediately following the Opening Ceremonies.

Awards Ceremony

The Awards Ceremony will take place on Thursday May 8, 2025, at 6:30 pm in Hall D of the Edmonton EXPO Centre. Admission is free and everyone is welcome to attend. The Awards Ceremony will be shown live at http://skillsalberta.com/

Team Alberta Information

Team Alberta will be selected at the PSCC Awards Ceremony. Gold medalists will then be eligible to participate at the Skills Canada National Competition (SCNC) on May 28- May 31, 2025, in Regina, SK. It is recommended that competitors review the SCNC contest description to be familiar with the national contest description and project at

https://www.skillscompetencescanada.com/en/calendars/category/skills-canada-national-competition/

During the PSCC Awards Ceremony on Thursday May 8, 2025, gold medalists will be given their Team Alberta information package and will confirm their participation in the SCNC. Students must be present at the Awards Ceremony to claim their position on Team Alberta. If the Gold medalist is not able to attend SCNC, the next top ranking individual will be asked to participate. If a student is not able to attend the





Awards Ceremony a letter confirming the student's interest in Team Alberta participation must be emailed to <u>javierad@skillsalberta.com</u> prior to the start of competition on May 7, 2025.

Please prepare your students in advance to accept a position on Team Alberta and review how your school will support their participation.

Please see this link for additional Team Alberta information: <u>https://skillsalberta.com/team-alberta/</u> Questions?

Please contact Mike Sury MikeS@SkillsAlberta.com

PROVINCIAL TECHNICAL COMMITTEE (PTC) MEMBERS – AUTO BODY REPAIR

Nathan Badry – Committee Chair	Bobby Gunderson
Stefano Liessi	Craig Koughan
Craig Mannell	Jason Budd
Jason Arnott	

