



- NOTES:
- MUST BE TACKED UP BEFORE WELDING
  - MUST BE WELDED FLAT ON THE TABLE; NO FLIPPING PROJECT WHEN WELDING
  - ALL GROOVE WELDS FULL PENETRATION
  - ALL FILLET WELDS SIZE -0mm/+2mm
  - All vertical welds uphill unless specified.

DRAWN BY  
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2026 REGIONAL SKILLS PROJECT  
STEPS

REVISION 1.6

SHEET 2 OF 2